

SLP



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3512-041
Job Sheet 172864



Part No: D3512-041

Job Qty: 10 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 2/26/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 13.07.19 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.11 ECN13-619/ REV.D DWG DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/23/18	0.00	0.00	Start Up Large Fab-1		NYC 18/03/08
110	Large Fab	10 pcs		2/24/18	0.00	3.85	Large Fab 7		NYC 18/03/08
120	Large Fab	10 pcs		2/24/18	0.00	3.85	Large Fab 1		NYC 18/03/09
130	QC	10 pcs		2/24/18	0.00	0.00	QC9		PD 18-3-9
140	QC	10 pcs		2/24/18	0.00	0.00	QC5		PD 18-3-9
142	HandFinish	10 pcs		2/26/18	0.00	0.81	HandFinish4		✓ AS DAG MAR 1 1 2018
144	QC	10 pcs		2/26/18	0.00	0.00	QC5		38
150	Packaging	10 pcs		2/26/18	0.00	0.00	Packaging3-1		✓ AS DAG MAR 1 1 2018
160	QC21-SA	10 Ea		2/26/18	0.00	0.00	QC21		21 MAR 1 1 2018 9-89 DAG 18-3-14

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3512-1	Wearplate	10 Ea (1 ea)	90-Start up Operation	
D3512-3	Spacer	10 Ea (1 ea)	90-Start up Operation	

Rockward 138819

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3512-1	10	12	0
	D3512-3	10	18	0

Part Specifications

Specifications could not be found.

Plex 2/22/18 11:19 AM dart.logan.david



Container No: S048969



Part: D3512 - 041

Job No: 172864

Serial No/Batch: S048969

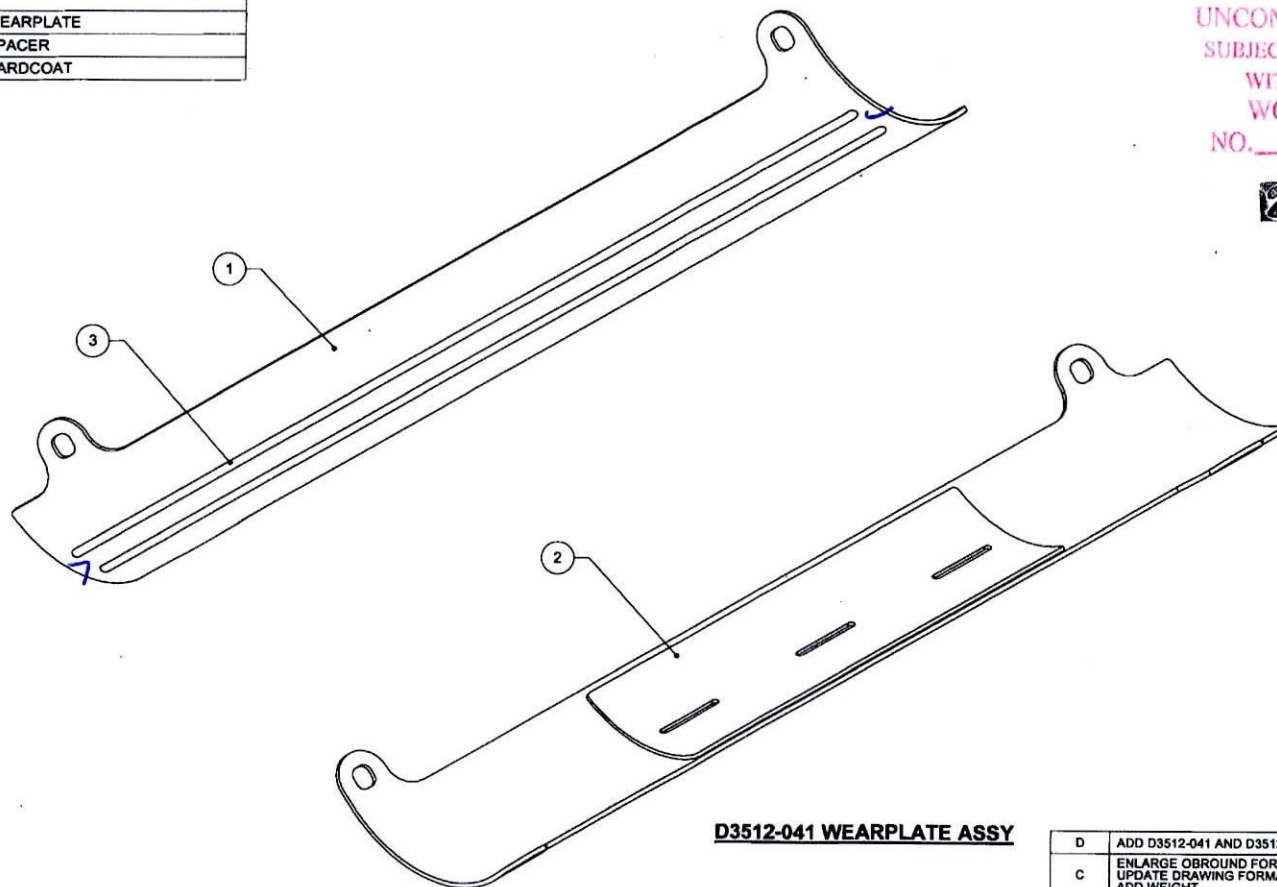
Revision:

Inspector:

Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/08/18

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3512-041	WEARPLATE ASSY
1	1	D3512-1	WEARPLATE
2	1	D3512-3	SPACER
3	A/R	2059B	HARDCOAT



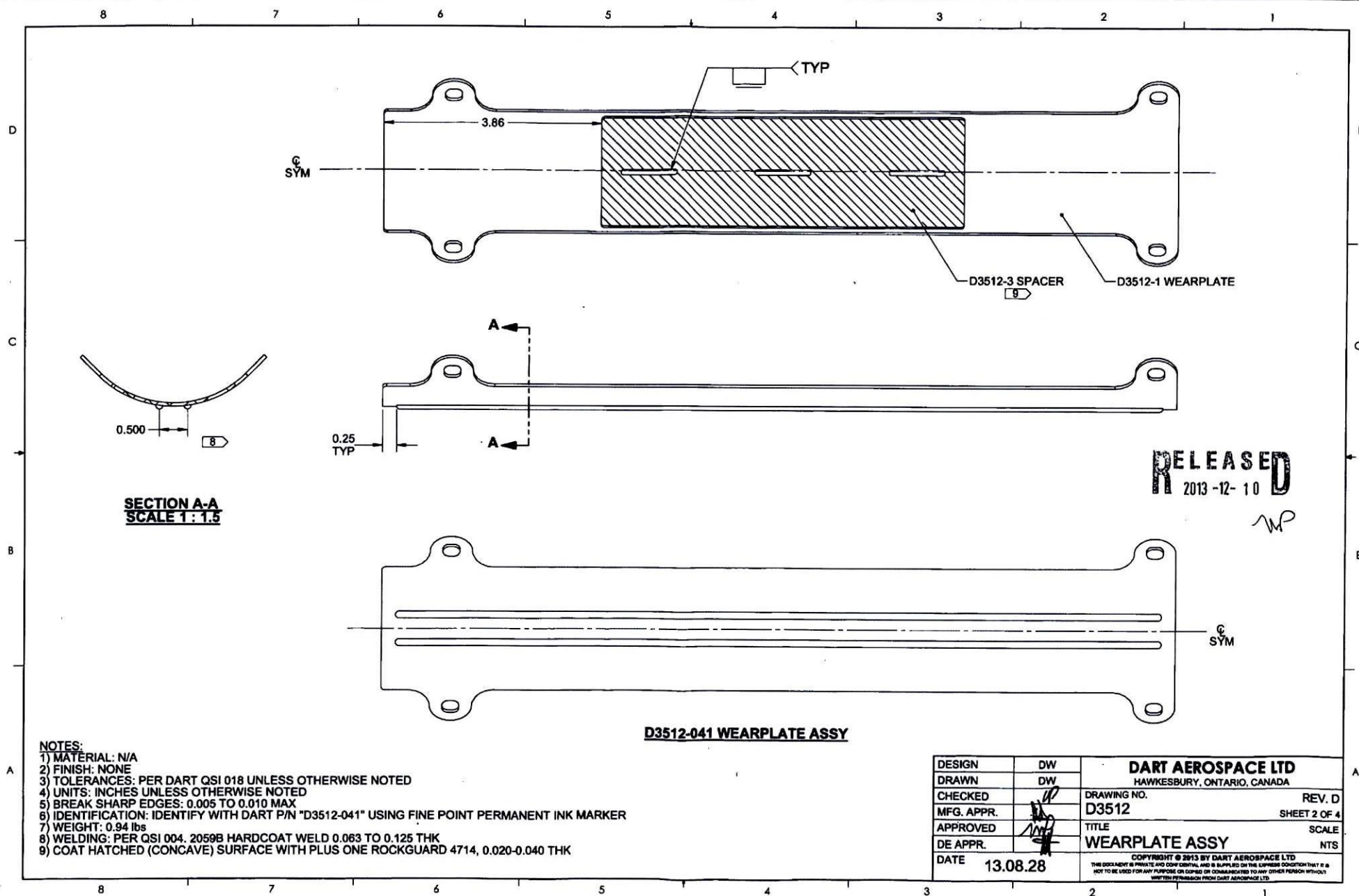
D3512-041 WEARPLATE ASSY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172 864

20180221 *π*

RELEASED
2013-12-10 *wp*

REV.	DESCRIPTION	BY	DATE
D	ADD D3512-041 AND D3512-3	DW	13.08.28
C	ENLARGE OBOUND FOR EASIER ASSEMBLY UPDATE DRAWING FORMAT ADD WEIGHT	PH	07.10.05
B	CHANGE MATERIAL TO STAINLESS STEEL	PH	08.10.27
A	NEW ISSUE	PH	06.04.21
DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D3512	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEARPLATE ASSY	NTS
DATE	13.08.28	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3512-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.94 lbs
- 8) WELDING: PER QSI 004, 2059B HARDCOAT WELD 0.063 TO 0.125 THK
- 9) COAT HATCHED (CONCAVE) SURFACE WITH PLUS ONE ROCKGUARD 4714, 0.020-0.040 THK

DESIGN	DW	DART AEROSPACE LTD	
DRAWN	DW	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D3512	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEARPLATE ASSY	NTS
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